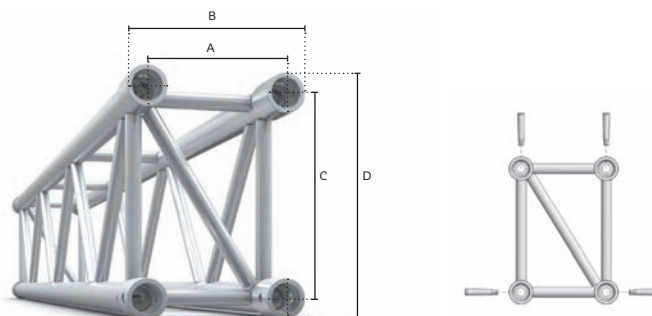


M400

- Compact, medium-duty M400 series truss range
- Square or compact rectangular format for low storage and transport volume
- Super-sized conical connections for maximum rigidity
- User-friendly tapered pin holes for ease of assembly
- Compatible with 200/400/500/600 series cell clamps
- Powder coat colour finish available on request
- Great free-span & loading characteristics (up to 20m / 65.61 ft)
- Connection kit supplied with every truss length & junction

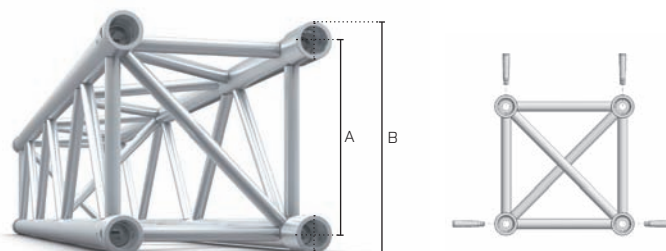
RECT



M400

	Main Chords	Diagonals	Alloy	A	B	C	D	Coupler
RTO	50x4 (2x0.16)	25x3 (0.98x0.12)	EN - AW 6082 T6	207 (8.15)	266 (10.47)	299 (11.77)	358 (14.10)	CCO

QUATRO



M400

	Main Chords	Diagonals	Alloy	A	B	Coupler
QTO	50x4 (2x0.16)	25x3 (0.98x0.12)	EN - AW 6082 T6	299 (11.77)	358 (14.10)	CCO

STANDARD LENGTHS AND WEIGHTS AVAILABLE

	m (ft)	0.50 (1.64)	1.00 (3.28)	1.50 (4.92)	2.00 (6.56)	2.50 (8.20)	3.00 (9.84)	4.00 (13.12)
RECT	kg (lbs)	6.80 (14.99)	10.80 (23.80)	15.00 (33.06)	18.50 (40.81)	22.80 (50.26)	26.60 (58.64)	34.00 (74.95)
QUATRO	kg (lbs)	7.60 (16.75)	11.40 (25.13)	16.50 (36.37)	21.10 (46.51)	25.30 (55.84)	31.10 (68.56)	38.70 (85.31)

Connection material (pins/clips/couplers) and packaging are not included in above weights

M400 RTO RECT

LOADING CHART

Span	m (ft)	4.00 (13.12)	5.00 (16.40)	6.00 (19.69)	7.00 (22.97)	8.00 (26.25)	9.00 (29.53)	10.00 (32.81)
Centre Point Load (CPL)	kg (lbs)	2349.00 (5178.65)	2049.00 (4517.27)	1792.00 (3950.68)	1558.90 (3436.78)	1355.80 (2989.02)	1196.90 (2638.71)	1069.00 (2356.74)
Deflection	mm (in)	8.50 (0.33)	14.50 (0.57)	22.00 (0.87)	30.70 (1.21)	40.10 (1.58)	50.90 (2.00)	63.10 (2.48)
Third Point Load (TPL)	kg (lbs)	1472.00 (3245.20)	1305.00 (2877.03)	1179.00 (2599.25)	1064.00 (2345.72)	976.00 (2151.71)	889.00 (1959.91)	801.70 (1767.44)
Deflection	mm (in)	9.00 (0.35)	15.70 (0.62)	24.70 (0.97)	35.50 (1.40)	48.90 (1.93)	63.80 (2.51)	79.60 (3.13)
Quarter Point Load (QPL)	kg (lbs)	1092.00 (2407.45)	1003.00 (2211.23)	914.00 (2015.24)	779.40 (1718.28)	677.90 (1494.51)	598.50 (1319.47)	534.50 (1178.37)
Deflection	mm (in)	9.40 (0.37)	16.80 (0.66)	26.60 (1.05)	36.30 (1.43)	47.40 (1.87)	60.10 (2.37)	74.30 (2.93)
Fifth Point Load (FPL)	kg (lbs)	875.00 (1929.04)	817.00 (1801.17)	761.70 (1679.26)	649.50 (1431.90)	564.90 (1245.39)	498.70 (1099.44)	445.40 (981.94)
Deflection	mm (in)	9.50 (0.37)	17.50 (0.69)	28.20 (1.11)	38.40 (1.51)	50.20 (1.98)	63.60 (2.50)	78.60 (3.09)
Uniformly Distributed Load (UDL)	kg (lbs)	1231.10 (2726.26)	881.30 (1939.21)	609.40 (1347.50)	445.40 (981.90)	339.00 (747.80)	266.00 (586.74)	213.80 (471.67)
Deflection	mm (in)	11.10 (0.44)	19.40 (0.76)	28.00 (1.10)	38.10 (1.50)	49.80 (1.96)	63.10 (2.48)	78.00 (3.07)

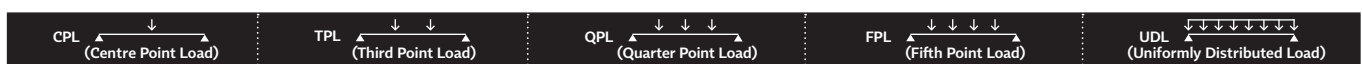
Span	11.00 (36.09)	12.00 (39.37)	13.00 (42.65)	14.00 (45.93)	15.00 (49.21)	16.00 (52.49)	18.00 (59.06)	20.00 (65.62)
Centre Point Load (CPL)	963.50 (2124.15)	874.80 (1928.60)	799.20 (1761.93)	733.70 (1617.53)	676.30 (1490.98)	625.60 (1379.21)	539.60 (1189.61)	469.10 (1034.19)
Deflection	76.50 (3.01)	91.40 (3.60)	107.70 (4.24)	125.40 (4.94)	144.50 (5.69)	165.20 (6.50)	211.20 (8.31)	263.60 (10.38)
Third Point Load (TPL)	722.60 (1593.06)	656.10 (1446.45)	599.40 (1321.45)	550.30 (1213.20)	507.30 (1118.40)	469.20 (1034.41)	404.70 (892.21)	351.80 (775.59)
Deflection	96.40 (3.80)	114.90 (4.52)	134.90 (5.31)	156.60 (6.17)	179.90 (7.08)	205.00 (8.07)	260.00 (10.24)	321.80 (12.67)
Quarter Point Load (QPL)	481.70 (1061.97)	437.40 (964.30)	399.60 (880.97)	366.80 (808.65)	338.20 (745.60)	312.80 (689.61)	269.80 (594.81)	234.60 (517.20)
Deflection	90.00 (3.54)	107.20 (4.22)	126.10 (4.96)	146.50 (5.77)	168.40 (6.63)	192.00 (7.56)	244.10 (9.61)	302.90 (11.93)
Fifth Point Load (FPL)	401.40 (884.93)	364.50 (803.58)	333.00 (734.14)	305.70 (673.95)	281.80 (621.26)	260.70 (574.74)	224.90 (495.82)	195.50 (431.00)
Deflection	95.20 (3.75)	113.40 (4.46)	133.20 (5.24)	154.60 (6.09)	177.70 (7.00)	202.40 (7.97)	256.90 (10.11)	318.10 (12.52)
Uniformly Distributed Load (UDL)	175.20 (117.73)	145.80 (97.97)	122.90 (82.58)	104.80 (70.42)	90.20 (60.61)	78.20 (52.55)	60.00 (40.32)	46.90 (31.52)
Deflection	94.40 (3.72)	112.50 (4.43)	132.20 (5.20)	153.50 (6.04)	176.40 (6.94)	201.00 (7.91)	255.10 (10.04)	316.00 (12.44)

M400 QTO QUATRO

LOADING CHART

Span	m (ft)	4.00 (13.12)	5.00 (16.40)	6.00 (19.69)	7.00 (22.97)	8.00 (26.25)	9.00 (29.53)	10.00 (32.81)
Centre Point Load (CPL)	kg (lbs)	2348.00 (5176.45)	2048.00 (4515.06)	1790.00 (3946.27)	1556.60 (3431.71)	1353.30 (2983.51)	1194.10 (2632.54)	1065.80 (2349.68)
Deflection	mm (in)	8.50 (0.33)	14.50 (0.57)	22.10 (0.87)	30.70 (1.21)	40.20 (1.58)	51.00 (2.01)	63.10 (2.48)
Third Point Load (TPL)	kg (lbs)	1471.00 (3243.00)	1305.00 (2877.03)	1178.00 (2597.04)	1062.00 (2341.31)	964.00 (2125.25)	887.00 (1955.50)	799.30 (1762.15)
Deflection	mm (in)	9.00 (0.35)	15.70 (0.62)	24.70 (0.97)	35.50 (1.40)	48.40 (1.91)	63.90 (2.52)	79.70 (3.14)
Quarter Point Load (QPL)	kg (lbs)	1091.00 (2405.24)	1002.00 (2209.03)	913.10 (2013.04)	778.30 (1715.86)	676.60 (1491.65)	597.00 (1316.16)	532.90 (1174.84)
Deflection	mm (in)	9.40 (0.37)	16.80 (0.66)	26.60 (1.05)	36.30 (1.43)	47.40 (1.87)	60.10 (2.37)	74.30 (2.93)
Fifth Point Load (FPL)	kg (lbs)	875.00 (1929.04)	816.00 (1801.17)	760.90 (1679.26)	648.60 (1431.90)	563.90 (1245.39)	497.50 (1099.44)	444.10 (981.94)
Deflection	mm (in)	9.50 (0.37)	17.50 (0.69)	28.20 (1.11)	38.40 (1.51)	50.20 (1.98)	63.60 (2.50)	78.60 (3.09)
Uniformly Distributed Load (UDL)	kg (lbs)	1230.50 (2726.26)	880.70 (1939.21)	608.70 (1347.50)	444.70 (981.90)	338.30 (747.80)	265.30 (586.74)	213.20 (471.67)
Deflection	mm (in)	11.10 (0.44)	19.40 (0.76)	28.00 (1.10)	38.10 (1.50)	49.80 (1.96)	63.10 (2.48)	78.00 (3.07)

Span	11.00 (36.09)	12.00 (39.37)	13.00 (42.65)	14.00 (45.93)	15.00 (49.21)	16.00 (52.49)	18.00 (59.06)	20.00 (65.62)
Centre Point Load (CPL)	959.90 (2116.21)	871.00 (1920.22)	795.00 (1752.67)	729.20 (1607.61)	671.50 (1480.40)	620.50 (1367.97)	533.90 (1177.05)	462.70 (1020.08)
Deflection	76.60 (3.02)	91.60 (3.61)	107.90 (4.25)	125.60 (4.94)	144.90 (5.70)	165.70 (6.52)	211.90 (8.34)	264.70 (10.42)
Third Point Load (TPL)	720.00 (1587.33)	653.20 (1440.06)	596.20 (1314.39)	546.90 (1205.71)	503.60 (1110.25)	465.40 (1026.03)	400.40 (882.73)	347.00 (765.00)
Deflection	96.50 (3.80)	114.90 (4.52)	135.00 (5.31)	156.70 (6.17)	180.00 (7.09)	205.10 (8.07)	260.20 (10.24)	322.10 (12.68)
Quarter Point Load (QPL)	480.00 (1058.22)	435.50 (960.11)	397.50 (876.34)	364.60 (803.80)	335.80 (740.31)	310.20 (683.87)	266.90 (588.41)	231.30 (509.93)
Deflection	90.00 (3.54)	107.30 (4.22)	126.20 (4.97)	146.60 (5.77)	168.60 (6.64)	192.30 (7.57)	244.50 (9.63)	303.50 (11.95)
Fifth Point Load (FPL)	400.00 (884.93)	362.90 (803.58)	331.20 (734.14)	303.80 (673.95)	279.80 (614.14)	258.50 (574.74)	224.40 (495.82)	192.80 (431.00)
Deflection	95.20 (3.75)	113.40 (4.46)	133.20 (5.24)	154.70 (6.09)	177.80 (7.00)	202.60 (7.98)	257.10 (10.12)	318.40 (12.54)
Uniformly Distributed Load (UDL)	174.50 (117.73)	145.20 (97.97)	122.30 (82.58)	104.20 (70.42)	90.50 (60.61)	77.60 (52.55)	59.30 (40.32)	46.30 (31.52)
Deflection	94.50 (3.72)	112.60 (4.43)	132.30 (5.21)	153.60 (6.05)	176.50 (6.95)	201.10 (7.92)	255.40 (10.06)	316.40 (12.46)



All truss loading calculations are based on:

Truss supported or suspended at both ends • Static loadings only • Loads applied in the node points • Self-weight of the truss is included in all listed load capacities • Spans made of different truss lengths • Interaction of bending moment and shear force at connector is considered • Structural analysis based on EN 1999 • All loading data should be multiplied by 0.85 to comply with BS 7905-2 and ANSI E1.2-2006 • For any other application, or in case of an assembled structure, contact Milos or a structural engineer • Safety factors used: self-weight 1.35 / variable loads 1.5